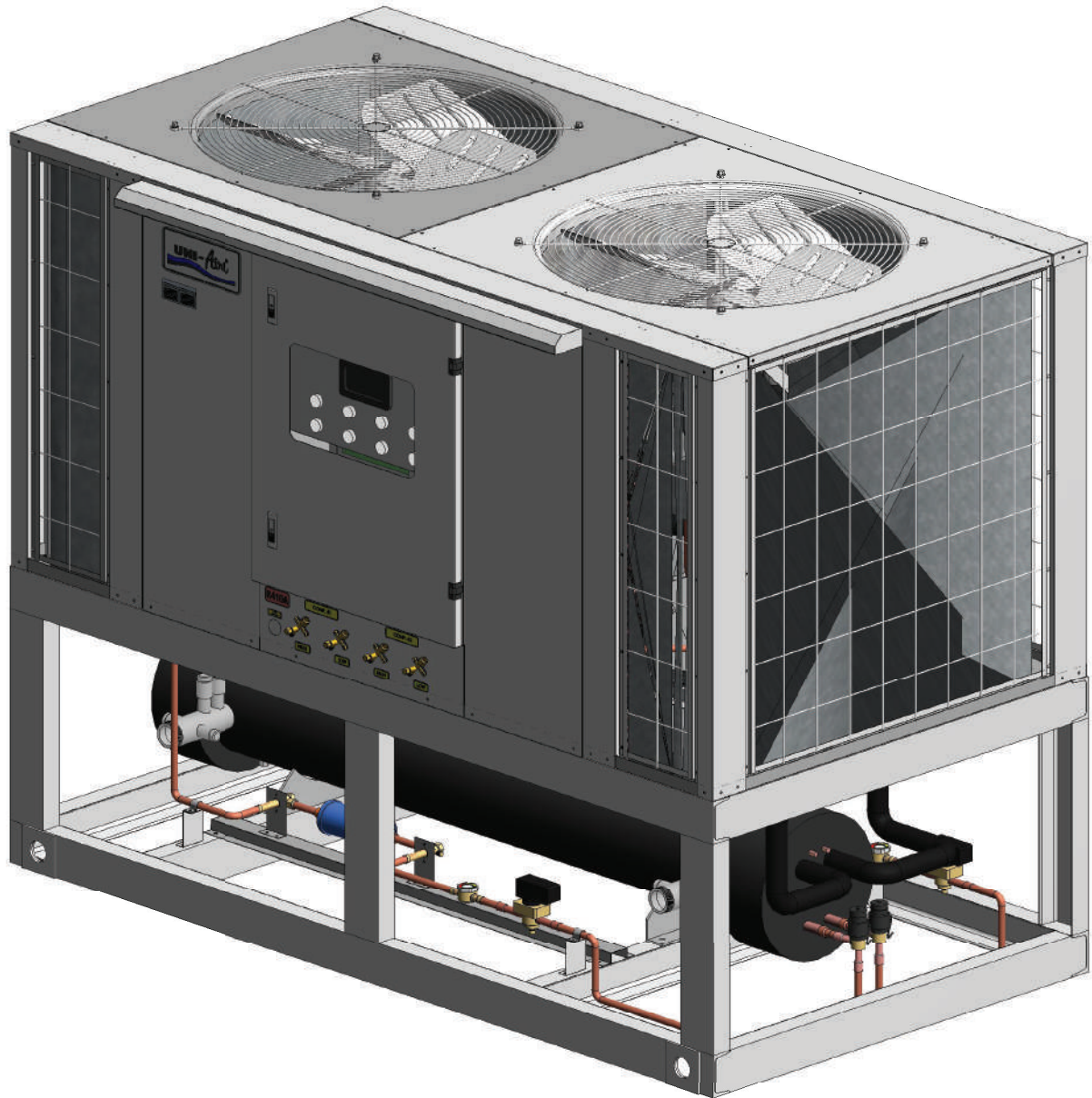


# MODEL TACU - CHB *INVERTER*

**PACKAGED AIR COOLED SCROLL CHILLER**

**16.7 - 25.4 TR**

**58.61 - 89.3 kw**



## Touch screen Display (Standard)

A wide 4.3" touch screen color display was designed to make controllers' user interface even easier, more complete and intuitive.



## Scroll "Inverter" Compressor



- Precision temperature control : unnoticeable swing in temperature because of its adaptation of capacity to match with any variable conditions automatically.
- High efficiency : deliver only the energy needed to satisfy the cooling condition, thereby save energy.

## R-410a Refrigerant



- Environmental friendly to ozone layer
- Non Flammable & safe to use

## Fan & Motor



**Aluminium Fan**

Durable and provides large air volume

## Evaporator (Shell and tube heat exchanger)

- High efficiency performance , low water pressure drop
- Aluminium star rods fitted in copper tubing , create turbulence refrigerant flow and cause higher heat transfer efficiency.
- Removable head and proper selection of head pass avoids excessive refrigerant pressure drops.
- High column strength tube design reduces the hazard of freeze-up.
- Thick insulation to prevent condensation.



## Condenser Type : Plate Fin Coil

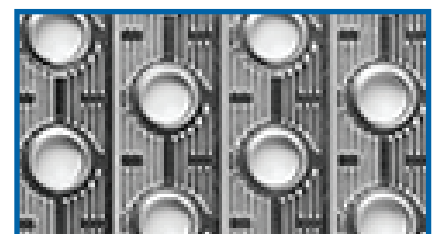


### • Inner groove copper tube

Help improve energy efficiency and reduce size of the condenser coil.

### • Aluminium louver fin

Louvered fins increase the heat-transfer capacity by creating air turbulence which reduces the boundary layer on the fin's surface



## Refrigeration parts



**Solenoid valve**

Use electric power to control valve opening and closing.



**Electronic expansion valve**

The system is responsive and accurate with automatic valve opening and closing.



**Filter drier**

Filters out dirt and absorbs moisture. If the machine does not work properly or has acid build-up, the filter drier will also absorb the acid by the filter drier's inner filling.



**Sight glass**

Characterize the state and humidity of the refrigerant.



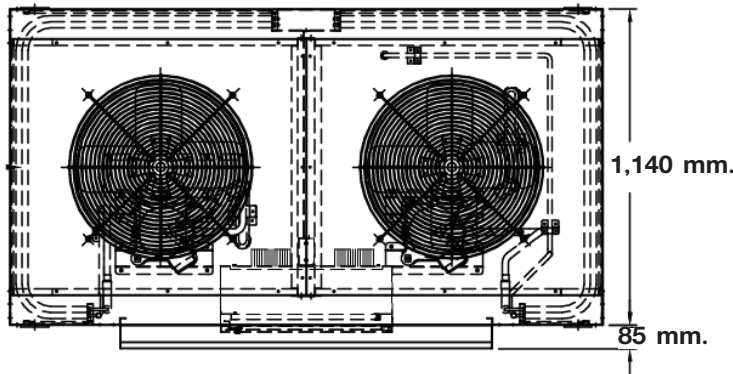
**Packed Valve**

Service Valves for liquid line and suction line

## Electical parts

- Magnetic & Overload contactor for fan motor and compressor
- Hi-low Pressure transducer
- Unit main breaker
- Freezestat

## Dimensional drawings

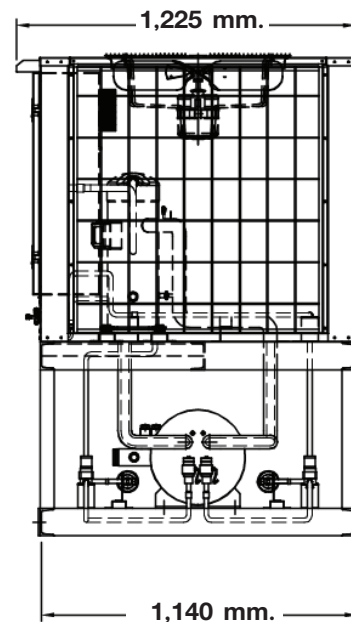
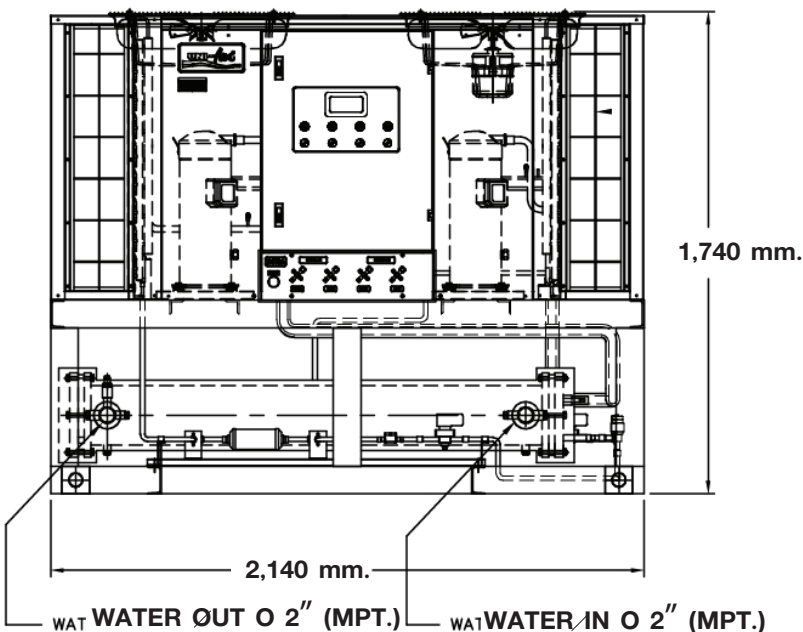


**Model : TACU-CHB (Inverter)**

020 A

025 A

030 A



## PHYSICAL DATA

SPECIFICATION MODEL : TACU-CHB					
Model	TACU-CHB	020A	025A	030A	
Nominal Cooling capacity	MBH	200	259	305	
Power Consumption	kW	19.00	24.60	28.60	
Nominal COP	kW/kW	3.09	3.09	3.13	
IPLV.IP	kW/kW	4.49	4.29	4.41	
Minimum Capacity	BTUH	25%			
Compressor	Type	Scroll (Inverter)			
	No. Of Circuits	2			
	Qty./Unit	2			
Condenser Coil	Type/Material	Aluminium Louver Fin with Inner Groove Copper Tube			
Condenser Fan & Motor	Fan	Type	Propeller Fan		
		Diameter (in)	24	30	
	Motor	RPM	900		
		Air Quantity	14,000	20,000	
		Qty./Unit	2		
Refrigerant	Type	R-410a			
	Charge	Holding Charge : R-410a			
Water Chiller	Chiller Water Flow Rate	GPM	37.8	45.2	55.6
	Chiller Water Temp. In/Out	°F	55/45		
	Chiller Water Pressure Drop	Ft.WG	2.49	7.93	11.64
	Water Connection In/Out	in	2	2-1/2	
Dimension	Length	mm.	2,140		
	Width	mm.	1,225		
	Height	mm.	1,740		
Weight Operation	Kgs.	670	755	840	

\*Nominal Cooling Capacity Based on 38° F Sution Temp. and 95°F Ambient Temp

Fouling Factor 0.0005 Ft<sup>2</sup>.h.F/Btu in Chiller

\*\*IPLV calculations according to standard performances (in accordance with AHRI 550-590)

For SI.Unit, Cooling Capacity (kW)  $\frac{\text{MBH} \times 1000}{3412}$

MBH = 1,000 Btu/h

3412

## ELECTRICAL DATA

Model	TACU-CHB	020A	025A	030A
Compressor (Each)	Qty./Unit	2		
	V/Ph/Hz	380/3/50		
	Power Input (Watt)	9,128.00	11,557.00	13,555.00
	FLA.(Amp.)	15.2	18.2	22.1
Fan Motor (Each)	Qty./Unit	2		
	V/Ph/Hz	380/3/50		
	Power Input (Watt)	632	960	
	FLA.(Amp.)	1.2	2.3	

Note

FLA. =Full load Amp.

\*\*EUROVENT CERTIFIED FOR MODEL DAHH ONLY.



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